

Технически характеристики

OPTi turn® TU 2506 / TU 2506V

Leading spindle lathes with feed gear for demanding users.

TU 2506V with brushless motor for continuously variable speed control

Facts that impress in terms of quality, performance and price

- ► Precision workmanship
- ▶ Powerful motor, low-maintenance motor
- ► Ribbed grey cast steel prism bed with strong ribbing, induction tempered and precision ground
- ► Tempered and polished z-axis guideway
- ► Guaranteed concentricity of spindle nose better than 0.009 mm
- ► Automatic longitudinal/leading spindle drive
- ► Roll-milled trapezoidal spindles
- ► Chip guard on top slide
- ▶ Top slide displaceable on cross slide
- Leading spindle for thread tapping or automatic longitudinal turning
- ► Quadruple tool holder
- ► All guides adjustable using cleats
- Concentricity at chuck better than 0.04 mm
- ▶ Right-handed/left-handed rotation switchable via control panel
- ► Tempered main spindle borne on adjustable precision taper roller bearings
- ► Tapered roller bearings in P5 quality
- ► Tempered spindle nose with Ø 26 mm spindle bore
- ► Tailstock adjustable ± 5 mm for turning spheres

- ➤ Tailstock spindle sleeve and handwheel with adjustable fine scaling 0.02 mm
- ▶ Fast, easy adjustment of the tailstock without tools thanks to clamping lever
- Leading spindle borne on two sintered bearings
- ▶ Handwheels on slide with adjustable fine scaling 0.04 / 0.01 mm
- ► Thrust bearings
- ► Emergency stop button
- ► Three-jaw lathe chuck included in standard scope of delivery
- ▶ Interchangeable gears in standard scope of delivery for thread tapping
- Fully equipped; the user can immediately start productive work after commissioning

TU 2506 V

- ► Smooth action, powerful, brushless DC drive with excellent control characteristics
- ► High-precision steel chuck for higher speeds
- ► Speed change easily adjustable via potentiometer
- ▶ Digital speed display





Технически характеристики

Technical specifications, accessories and dimensions

Model	TU 2506	TU 2506V*
Article no. (230 V)	3425001	3425006
Article no. (400 V)	3425003	

Technical specifications		
Electrical connection	230 V / 1 Ph ~ 50 Hz	230 V / 1 Ph ~ 50 Hz
Liectificat confidention	400 V / 3 Ph ~50 Hz	250 1 / 1111 30112
Drive motor	750 W	1.5 kW
Spindle		
Spindle taper	MT 4	
Spindle seat	Short taper	
Spindle bore, bar passage diameter	Ø 26 mm	
Quadruple tool holder mounting height	max. 1	3 mm
Work area		
Centre height	125 mm	
Centre width	550 mm	
Swing Ø over machine bed	250 mm	
Bed width	135 mm	
Speed range		
Spindle speed	125 - 2 000 rpm	30 - 4 000 rpm
		4 speeds
Number of speeds	6 speeds	Electronically con-
Travel		trolled
	70	
Top slide travel	70 mm	
Cross slide travel	110 mm	
Feeds and pitches	0.07.0.4	/m. ((for 10)
Longitudinal feed within the range	0.07 - 0.4 mm/rev (6 feeds)	
Pitch - metric in range	0.2 - 4 mm/rev (21 pitches)	
Pitch - inch in range	56 - 8 turns/inch (21 pitches)	
Tailstock		
Tailstock seat	MT 2	
Tailstock quill diameter/stroke	30 mm / 65 mm	
Dimensions	1 050 000 100	1.050 450 400
Length x width x height	1 250 x 585 x 475 mm	1 250 x 650 x 420 mm
Weight	125	kg

lailstock quill diameter/stroke	30 mm / 65 mm	
Dimensions		
Length x width x height	1 250 x 585 x 475 mm	1 250 x 650
Weight	1:	25 kg
1811	+25	18,
Lathe chucks and accessories		Art no.
Four-jaw lathe chuck Ø 125 mm, individual clamping (Chuck flange 3441312 required)		3442874
Four-jaw lathe chuck Ø 125 mm, centre clamping (Chuck flange 3441312 required)		3442812
Chuck flange lathe chuck Ø 125 mm (lathe chuck 3442874/3442812)		3441312
Planar clamping disc Ø 240 mm		3441352
> Information about lathe chucks from	page 184	

Accessories	Art no.
Steady rest passageway max. Ø 50 mm	3441315
Follow rest passageway max. Ø 34 mm	3441310
Quick change tool holder SWH 1-A	3384301
Factory assembly SWH 1-A	9000401
Spare tool holder 20 x 90 type D for square chisels	3384302
Spare tool holder 20 x 85 type H for round chisels	3384321
Lathe tool set 10 mm, 11-part (see page 189)	3441602
Lathe tool set 12 mm, 11-part (see page 189)	3441603
Lathe tool set 12 mm, 5-part "Made in Germany"	3441212
Collet kit ER 32, 3 - 20 mm	3441122
Collet chuck ER 25, cylindrical	3441305
Collet chuck ER 32, short taper	3441306
> More accessories for lathes from page 188	

Dimensions
1100 520 585

Scope of supply
> Three-jaw lathe chuck Ø 125 mm,
> Centre clamping
> Fixed centre MT 2 and MT 4
> Splashguard
> Chip tray
> HSS lathe tools
> Quadruple tool holder
> Replaceable gear set
> Operating tool

Art no.
X 0.27- Y 1.01- Z 0.74- 0- O- O- O- O- O- O- O- O- O- O- O- O- O-
3383975
3383978
9000420
y on page 252

^{*}Important information on transport surcharges and "General notes on operating our machines" on page 253
**The lathe (frequency converter) complies with the DIN EN 55011 standard: class C3 · Note for operation with frequency converter on page 253